



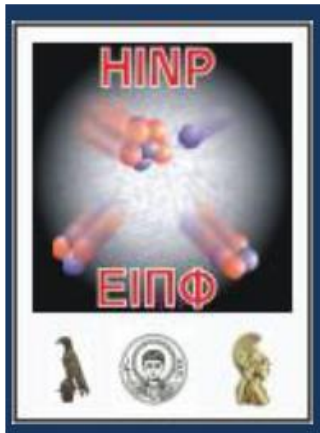
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# A novel approach to medical radioisotope production using inverse kinematics

Márcia Regina Dias Rodrigues



**HINPw6 – 14-16 May 2021**

6<sup>th</sup> Workshop of the Hellenic Institute of Nuclear Physics



Introduction



Experimental set up



Data and Analysis



Results and Conclusions



Next Steps

## Methodology

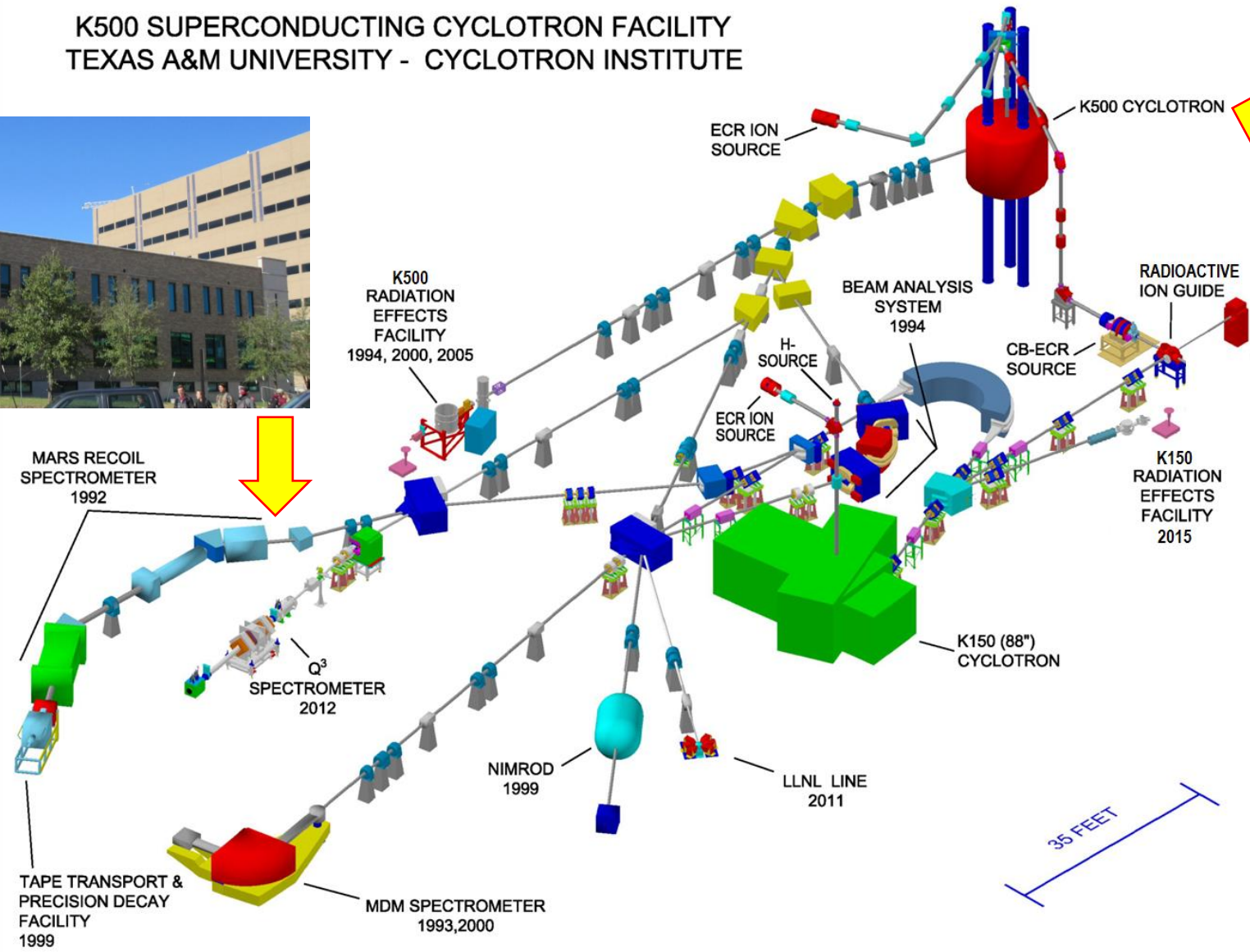


## Radioisotope production using inverse kinematics

- heavy-ion beam
- light gas target (e.g., H, d, He)
- Products focused along with the beam direction
- Foil catcher
- quantity of the material is ~1,000 times less
- Use of secondary emitted particles from the primary nuclear reaction to irradiate other targets

# Experimental Set up

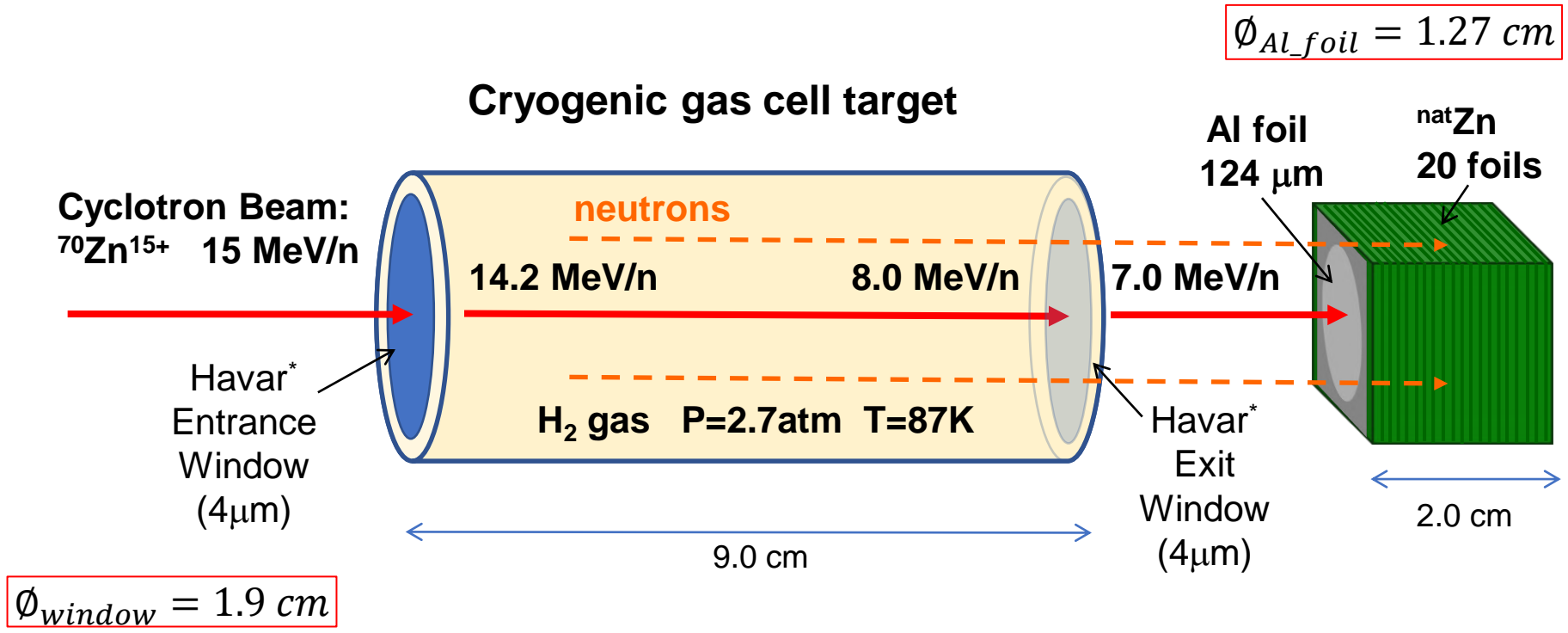
K500 SUPERCONDUCTING CYCLOTRON FACILITY  
TEXAS A&M UNIVERSITY - CYCLOTRON INSTITUTE



15.0 MeV/u  
beam of  $^{70}\text{Zn}_{15+}$

35 FEET

# Experimental Set up



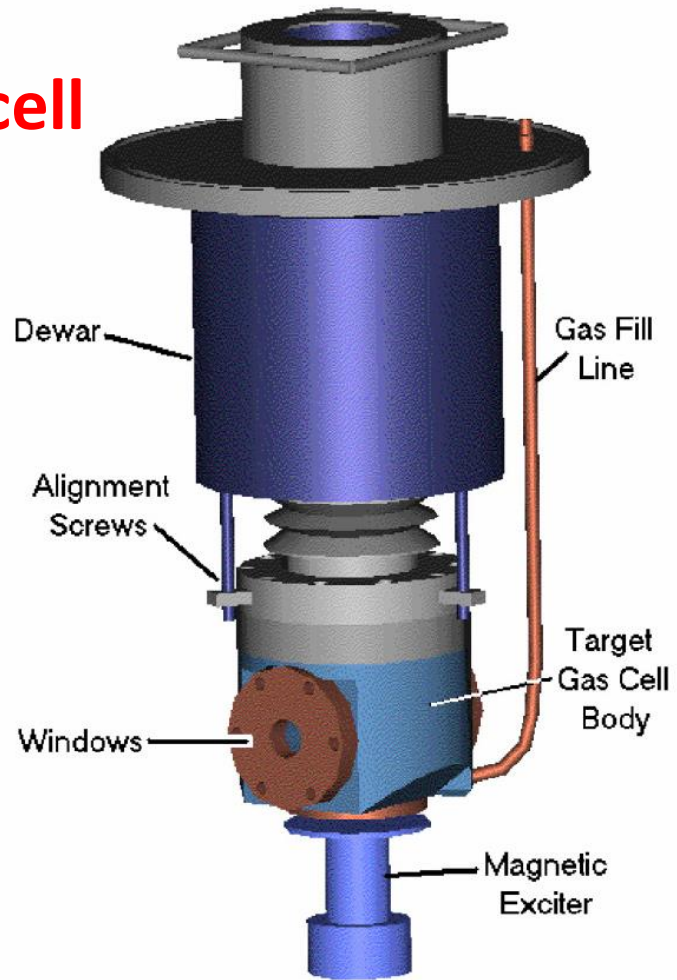
G.A. Souliotis, M.R.D. Rodrigues, K. Wang, V. Iacob, N. Nica, B. Roeder, G. Tabacaru, M. Yu, P. Zanotti-Fregonara, A. Bonasera, Applied Radiation and Isotopes 149, 89 (2019).

\*HAVAR® - High strength non-magnetic alloy foil  
Co 42.0% Mo 2.2% Cr 19.5% Mg 1.6% Ni 12.7% C 0.2% W 2.7% Fe Balance



# Experimental Set up

## Cryogenic gas cell



## <sup>67</sup>Cu production

**Radioimmunotheranostics** - radioimmunotherapy (RIT) and diagnostic imaging

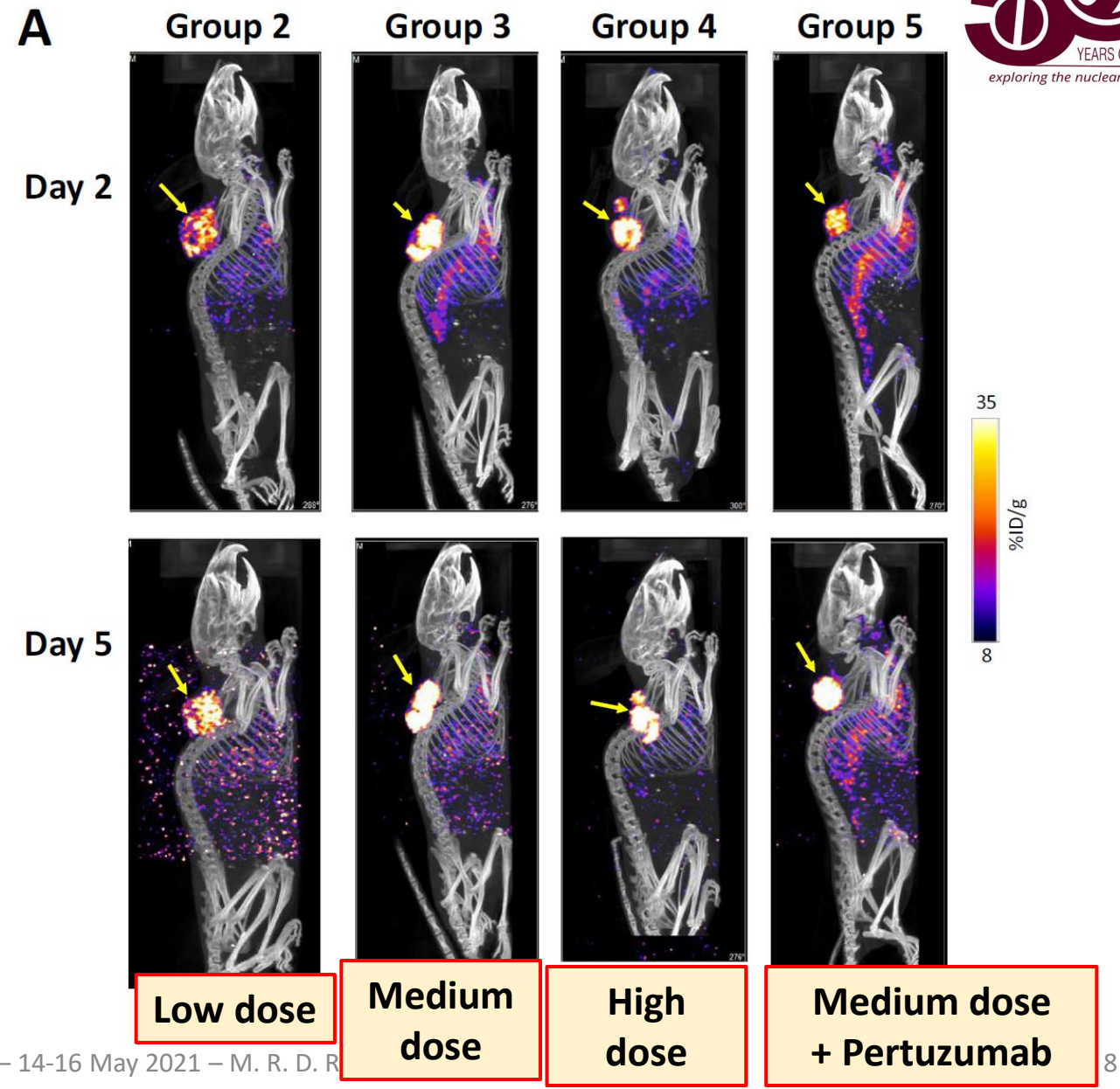
- RTI - injection of a radioisotope-labeled monoclonal antibody (mAb) to treat cancer
- $T_{1/2} = 61.9$  h (longest-lived radioisotope of copper)
- $\beta^-$  decay ( $E_{e,max} = 577$  keV)
- $\gamma$ -radiation 91 keV (7%)  
                   93 keV (16%)  
                   184.6 keV (48.7%)
- imaging the radiotracer distribution by single-photon emission computed tomography (SPECT)
- combined with the same type of radiopharmaceuticals as <sup>64</sup>Cu ( $T_{1/2}=12.7$  h) leading to efficient theranostic pairs
- Theranostic approach to pretargeted radioimmunotherapy (PRIT)
- Limited availability

# Introduction

## <sup>67</sup>Cu radioimmunotheranostics

Hao, G., Mastren, T., Silvers, W. *et al.* Copper-67 radioimmunotheranostics for simultaneous immunotherapy and immuno-SPECT. *Sci Rep* **11**, 3622 (2021).

Representative maximum intensity projection (MIP) SPECT/CT images of HCC1954 HER2+ tumor-bearing mice injected with [<sup>67</sup>Cu]Cu-NOTA-Pertuzumab

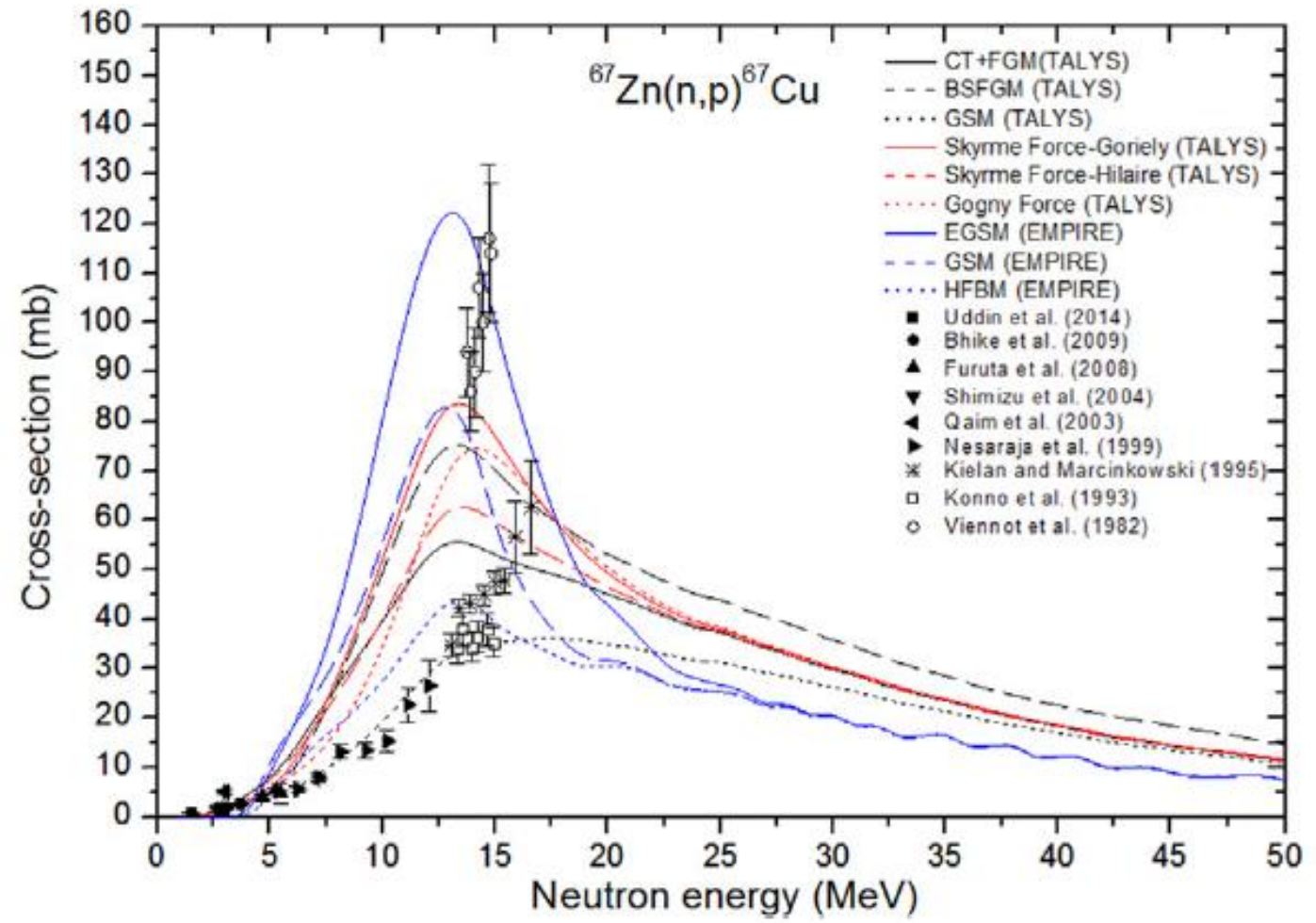




# Introduction

## $^{67}\text{Cu}$ production

- $^{67}\text{Zn}(n,p)^{67}\text{Cu}$  ➔
- $^{68}\text{Zn}(p,2p)^{67}\text{Cu}$
- $^{70}\text{Zn}(p,\alpha)^{67}\text{Cu}$
- $^{71}\text{Ga}(p,x)^{67}\text{Cu}$
- $^{75}\text{As}(p,\text{spall})^{67}\text{Cu}$
- $^{70}\text{Zn}(d,x)^{67}\text{Cu}$
- $^{68}\text{Zn}(d,x)^{67}\text{Cu}$
- $^{67}\text{Zn}(d,2p)^{67}\text{Cu}$
- $^{64}\text{Ni}(\alpha,p)^{67}\text{Cu}$
- $^{68}\text{Zn}(\gamma,p)^{67}\text{Cu}$



Applied Radiation and Isotopes 144 (2019) 64–79

# Introduction

## $^{67}\text{Cu}$ production

$^{67}\text{Zn}(n,p)^{67}\text{Cu}$

$^{68}\text{Zn}(p,2p)^{67}\text{Cu}$

$^{70}\text{Zn}(p,\alpha)^{67}\text{Cu}$  

$^{71}\text{Ga}(p,x)^{67}\text{Cu}$

$^{75}\text{As}(p,\text{spall})^{67}\text{Cu}$

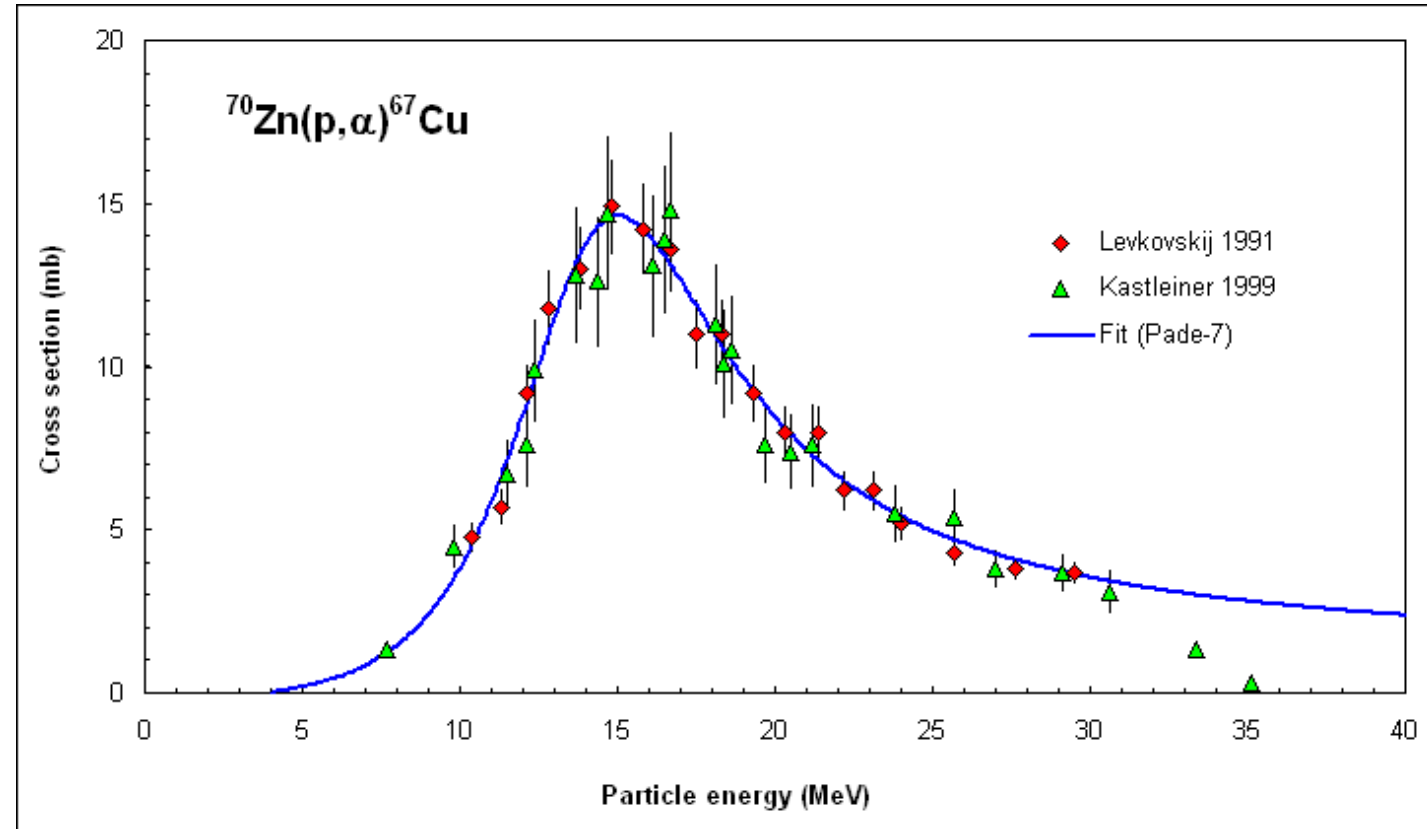
$^{70}\text{Zn}(d,x)^{67}\text{Cu}$

$^{68}\text{Zn}(d,x)^{67}\text{Cu}$

$^{67}\text{Zn}(d,2p)^{67}\text{Cu}$

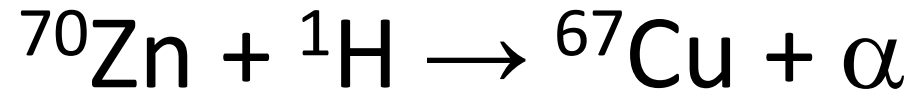
$^{64}\text{Ni}(\alpha,p)^{67}\text{Cu}$

$^{68}\text{Zn}(\gamma,p)^{67}\text{Cu}$

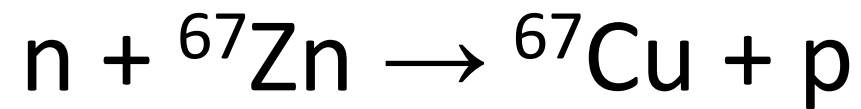


<https://www-nds.iaea.org/medical/zn067cu0.html>

## <sup>67</sup>Cu production



Primary reaction

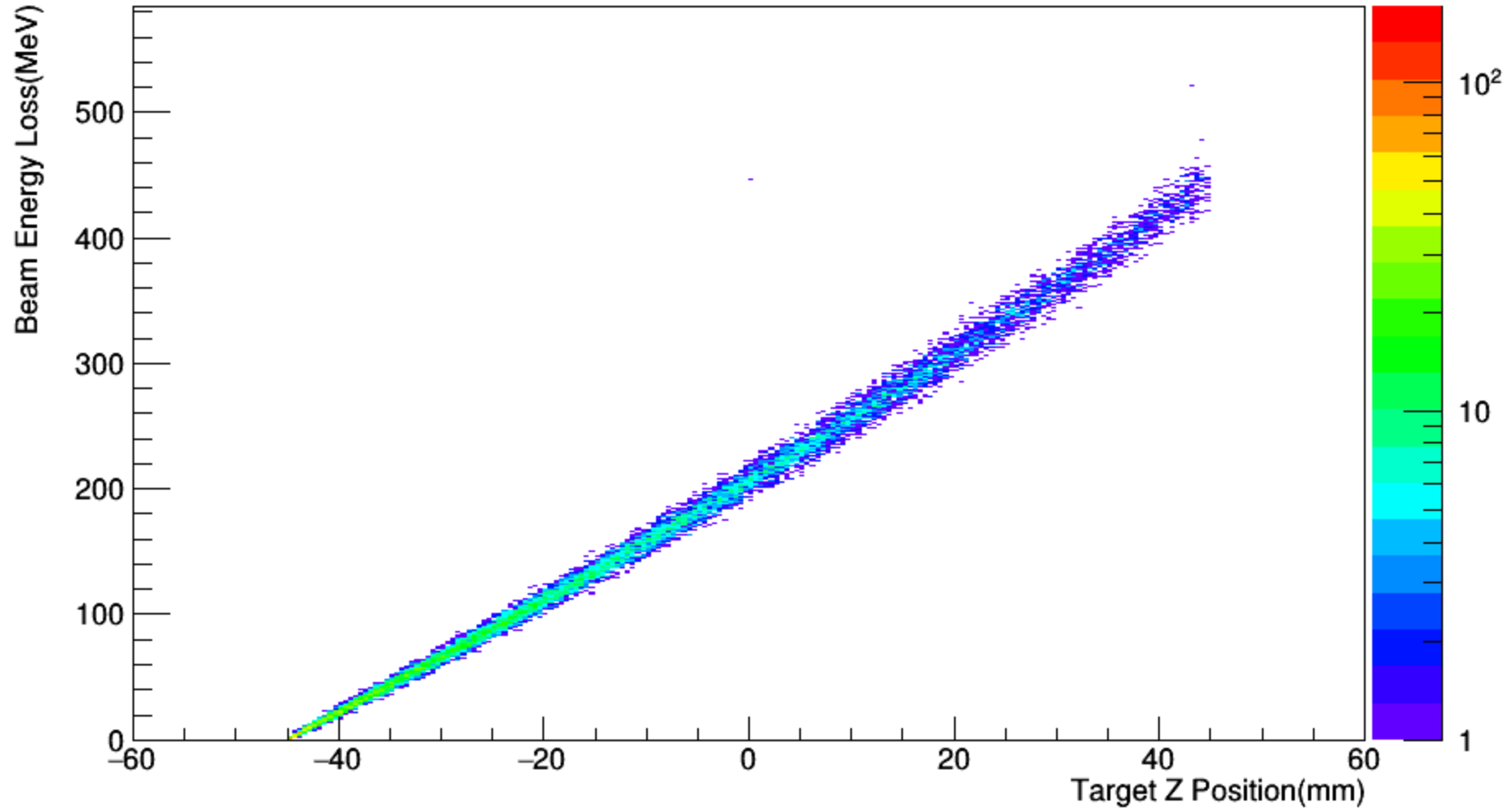


Secondary reaction



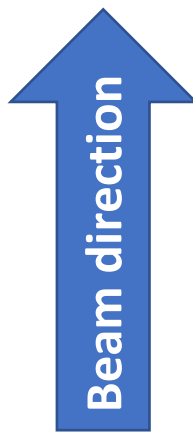
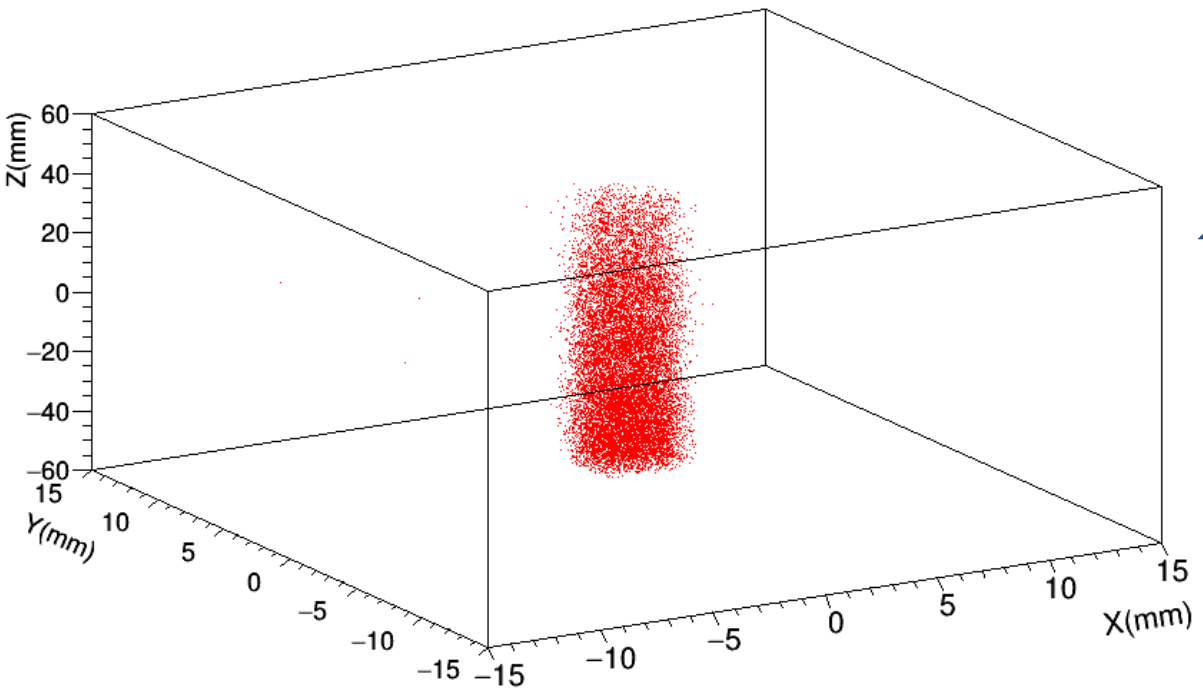
# Data and Analysis

## Geant4 Simulation

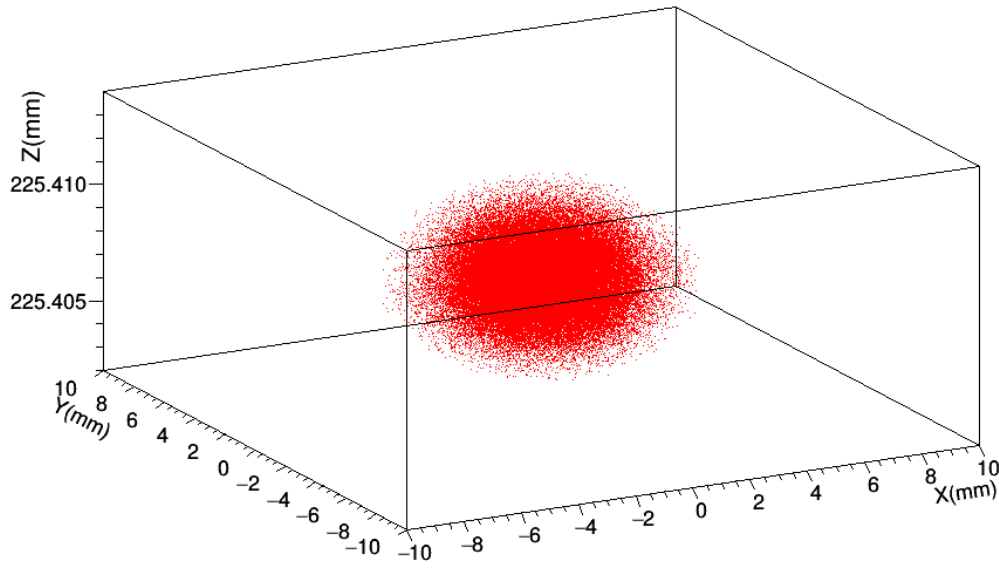


## Geant4 Simulation

Gas Target Reaction Position



Al foil beam range



5.3 % of  $^{67}\text{Cu}$  do not hit Al foil

$$\langle \sigma \rangle = 8.7 \text{ mb}$$

$$R_{Al} = 5.3 \text{ kBq}$$



## Irradiation

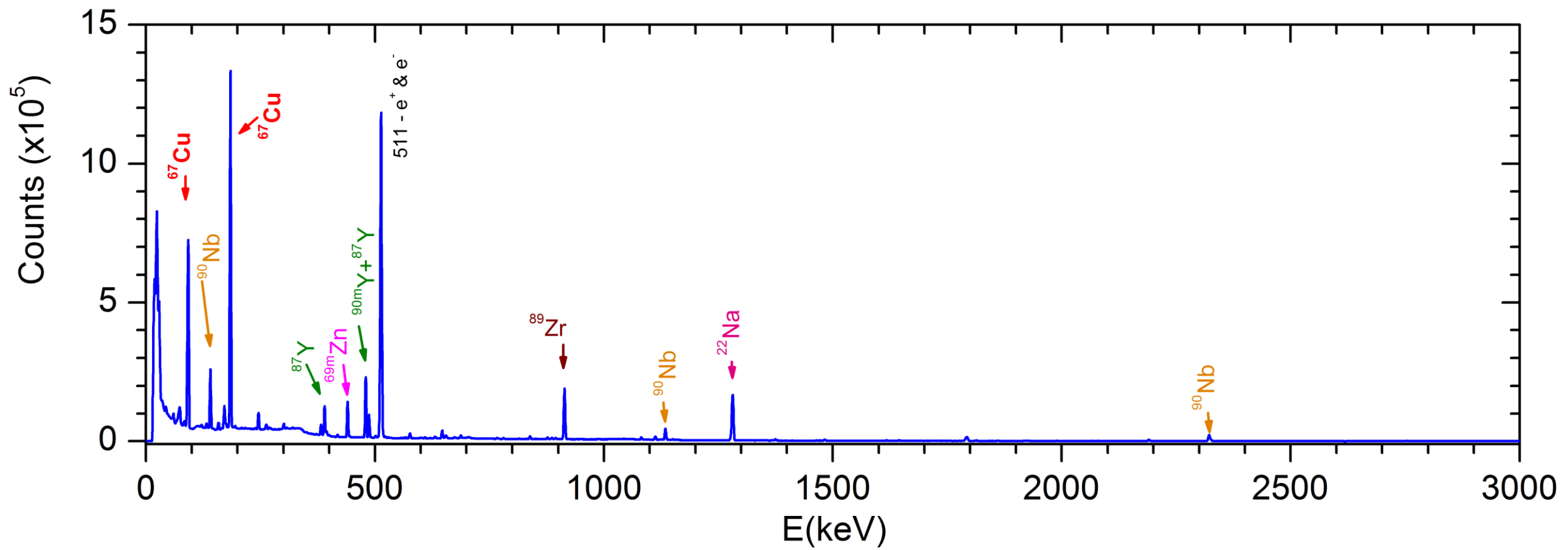
- Beam current of 0.31 pA (particle nA) ( $2.0 \times 10^9$  particles  $s^{-1}$ )
- 8.0 nA of  $^{70}\text{Zn}$  (7.0 MeV/nucleon) at an average charge state of  $26^+$
- Beam current was periodically monitored and was nearly constant (within 15 %)
- 6.5 h irradiation

## Off-line $\gamma$ -ray analysis

- Ge detector
- Al foil  $d = 17.2(10)$  mm
- dead time 2-3%
- Energy resolution 2.5–4.0 keV (FWHM)
- Cool time: 36h34min
- Measurement time: 6h34min

G.A. Souliotis, M.R.D. Rodrigues, K. Wang, V. Iacob, N. Nica, B. Roeder, G. Tabacaru, M. Yu, P. Zanotti-Fregonara, A. Bonasera, Applied Radiation and Isotopes 149, 89 (2019).

# Data and Analysis



# Data and Analysis

**Averaged Observed Activity** →  $\langle R \rangle = \frac{C}{\epsilon \Delta t_L I_\gamma}$

$C$  → Net area of the peak  
 $\epsilon$  → Efficiency  
 $\Delta t_L$  → Measurement time  
 $I_\gamma$  → Branching Ratio

**Activity after Irradiation** →  $R_{AI} = \langle R \rangle e^{\lambda t_{dk}} \frac{\lambda \Delta t_R}{(1 - e^{-\lambda \Delta t_R})} \frac{1}{(1 - e^{-\lambda t_{irr}})}$

$e^{\lambda t_{dk}}$  → Correction for activity drop during Cool time (1.507)  
 $\frac{\lambda \Delta t_R}{(1 - e^{-\lambda \Delta t_R})}$  → Correction for decay during measurement (1.436)  
 $\frac{1}{(1 - e^{-\lambda t_{irr}})}$  → Correction for decay during irradiation (1.037)

$$H_{AI} = \frac{R_{AI}}{I_{beam} t_{irr}}$$



Element	$E_\gamma$ (keV)	$I_\gamma$ (%)	Half Life	$R_M$ (Bq)	$R_{AI}$ (Bq)	$H_{AI}$ (kBq/pnA.h)
$^{67}\text{Cu}$ (Al foil)	91.266 + 93.311 184.577	7 + 16.1 48.7	61.83h	1214	2518	1.164
$^{67}\text{Cu}$ (frame)	91.266 + 93.311 184.577	7 + 16.1 48.7	61.83h	101	145	0.067

### Corrections

Solid angle 5.3 % not detected

Dead time 0.97 %

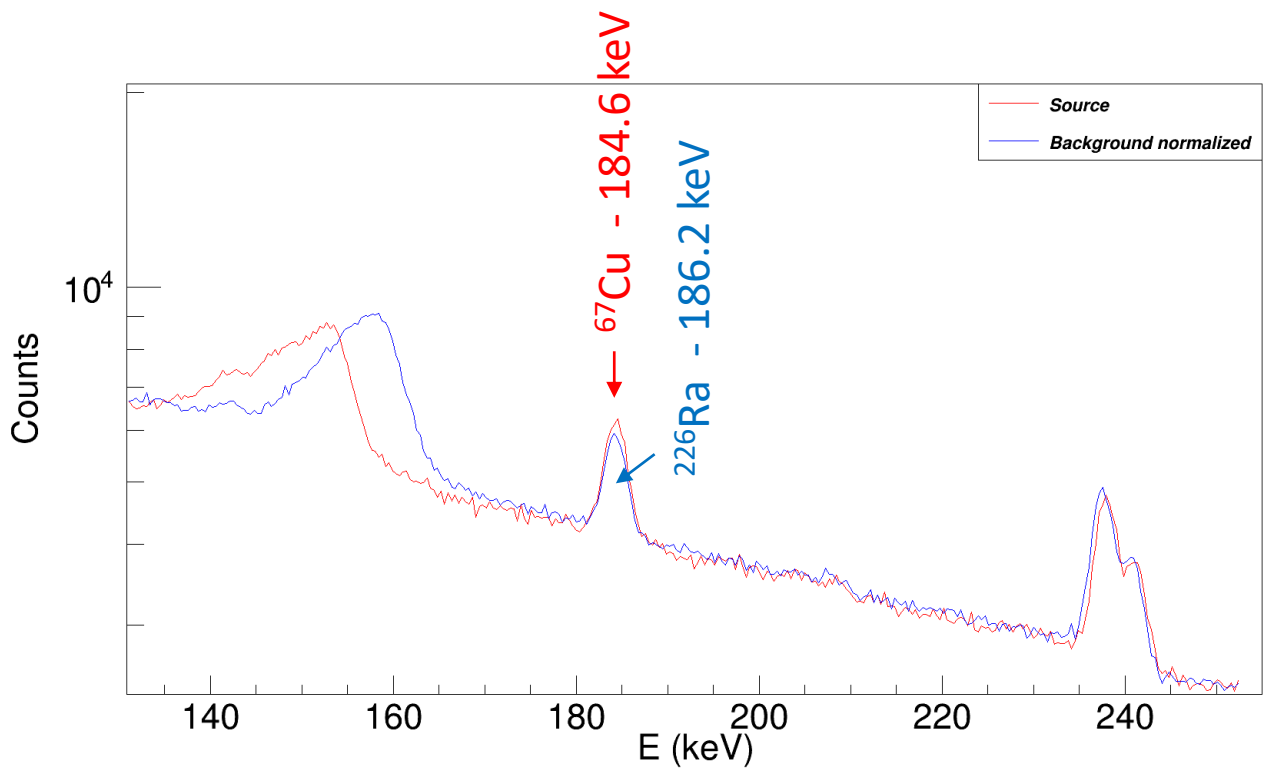
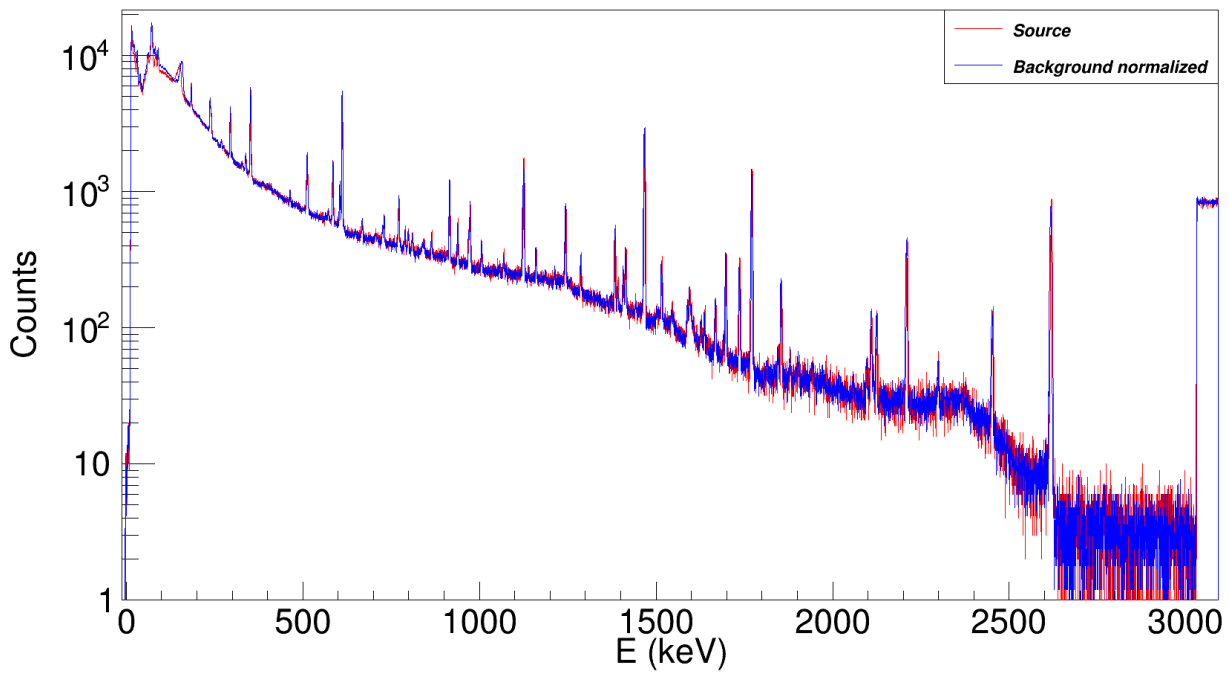
### Uncertainties

Beam current 20%

Efficiency at low energy 20%

$$H_{AI} = 1.2(4) \left( \frac{\text{kBq}}{\text{pnA.h}} \right)$$

## Secondary reaction $^{67}\text{Zn}(n,p)^{67}\text{Cu}$







# Data and Analysis

## Secondary reaction $^{67}\text{Zn}(n,p)^{67}\text{Cu}$

Element	$E_\gamma$ (keV)	$I_\gamma$ (%)	Half Life	$R_M$ (Bq)	$R_{AI}$ (Bq)
$^{67}\text{Cu}$ ( $^{nat}\text{Zn}$ target)	184.577	48.7	61.83h	0.72	6.2

### Corrections

- Self absorption 50%
- Dead time 0.97 %
- Solid angle 2% of neutrons produced
- Isotopic abundance  $^{67}\text{Zn}$  (4.04%)

### Uncertainties

- Beam current 20%
- Efficiency at low energy 20%

Cool time: 7d 12h  
 Measurement time: 40 h

$$R_{AI} = 15.510 \text{ Bq}$$

$$H_{AI} = 8(2) \left( \frac{\text{kBq}}{\text{pnA} \cdot \text{h}} \right)$$

## Results and Conclusions

- ✓ The main radionuclide produced was the  $^{67}\text{Cu}$  over ten times more intense.
- ✓ The only radioimpurity produced from  $^{70}\text{Zn} + p$  reaction was  $^{69\text{m}}\text{Zn}$  ( $T_{1/2} = 13.8 \text{ h}$ ) and it can be reduced by further radio-cooling
- ✓ Low radioimpurity produced from beam interaction with Havar windows and Al catcher foil.
- ✓ Production of  $^{67}\text{Cu}$  with secondary reaction.

## Next steps

- Activities for preclinical studies → development of high-intensity heavy-ion primary beams.
- Pursuing the investigation of an alternative production method in inverse kinematics for important isotopes for nuclear medicine in high demand worldwide, where the production in reactors is not enough to supply the demand.
- The well-known  $^{99}\text{Mo}/^{99\text{m}}\text{Tc}$  generator system – next talk Dr. Justin Mabilia

# Colaboration



## **Cyclotron Institute, Texas A&M University, USA**

Dr. Aldo Bonasera  
Dr. Marcia R. D. Rodrigues  
Dr. Victor E. Iacob  
Dr. Ninel Nica  
Dr. Brian Roeder  
Dr. Gabriel C. Tabacaru  
K. Wang  
J. Romo

## **University of Athens, Greece**

Dr. George Souliotis

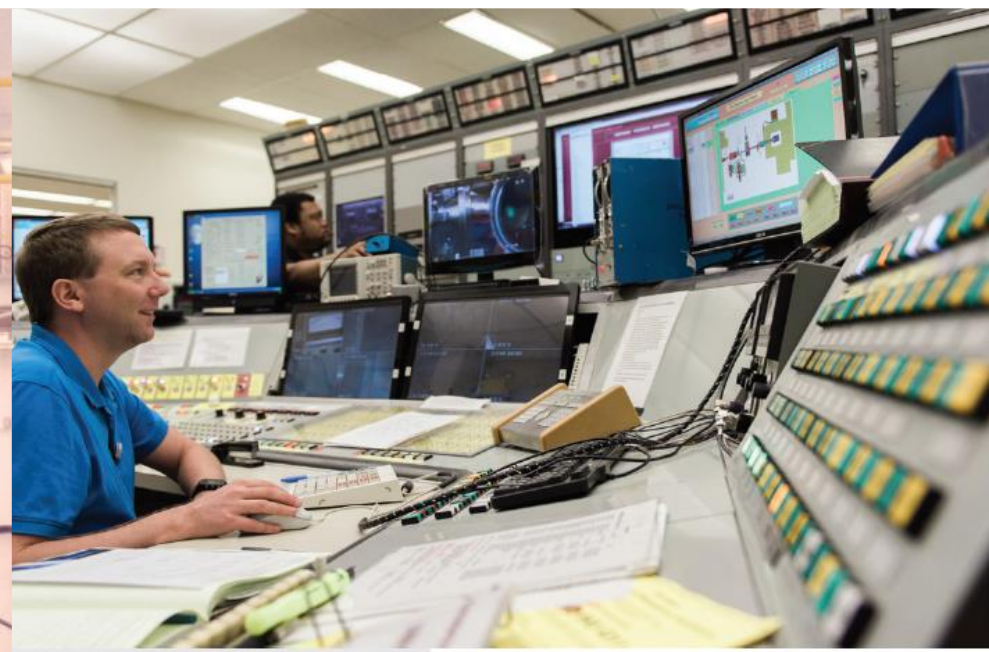
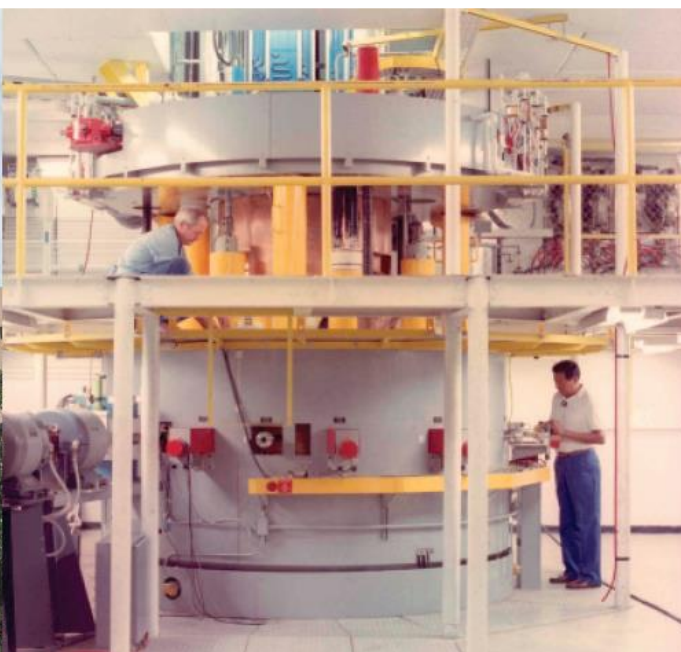
## **HMRI, Houston Methodist Hospital, USA**

Dr. Max Yu

Dr. P. Zanotti-Fregonara

## **Praire View A&M University, USA**

Dr. Justin Mabilia

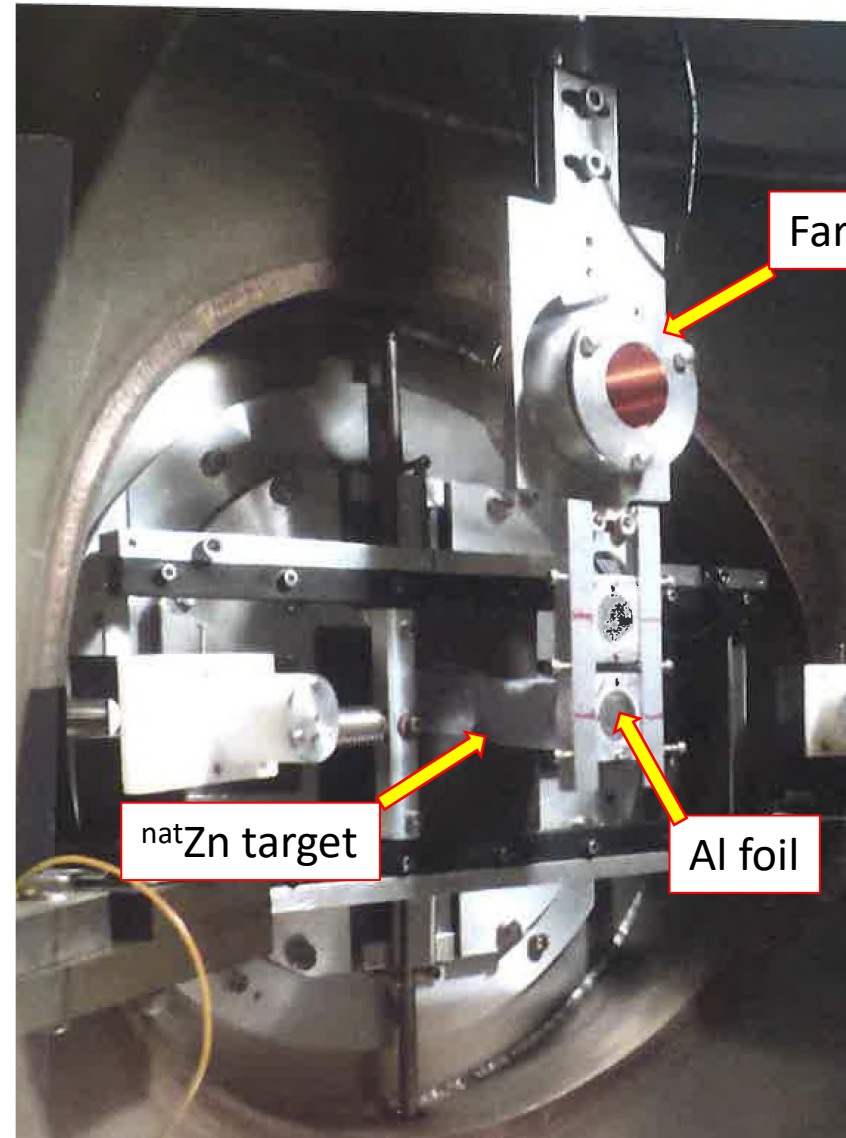


Thank you



# Back up slides

# Experimental Set up



# <sup>67</sup>Cu radioimmunotheranostics

## Harnessing <sup>64</sup>Cu/<sup>67</sup>Cu for a theranostic approach to pretargeted radioimmunotherapy

Outi Keinänen<sup>a,b</sup>, Kimberly Fung<sup>a,c</sup>, James M. Brennan<sup>a</sup>, Nicholas Zia<sup>d</sup>, Matt Harris<sup>e</sup>, Ellen van Dam<sup>e</sup>, Colin Biggin<sup>e</sup>, Amos Hedt<sup>e</sup>, Jon Stoner<sup>f</sup>, Paul S. Donnelly<sup>d</sup>, Jason S. Lewis<sup>b,g,h</sup>, and Brian M. Zeglis<sup>a,b,c,g,1</sup>

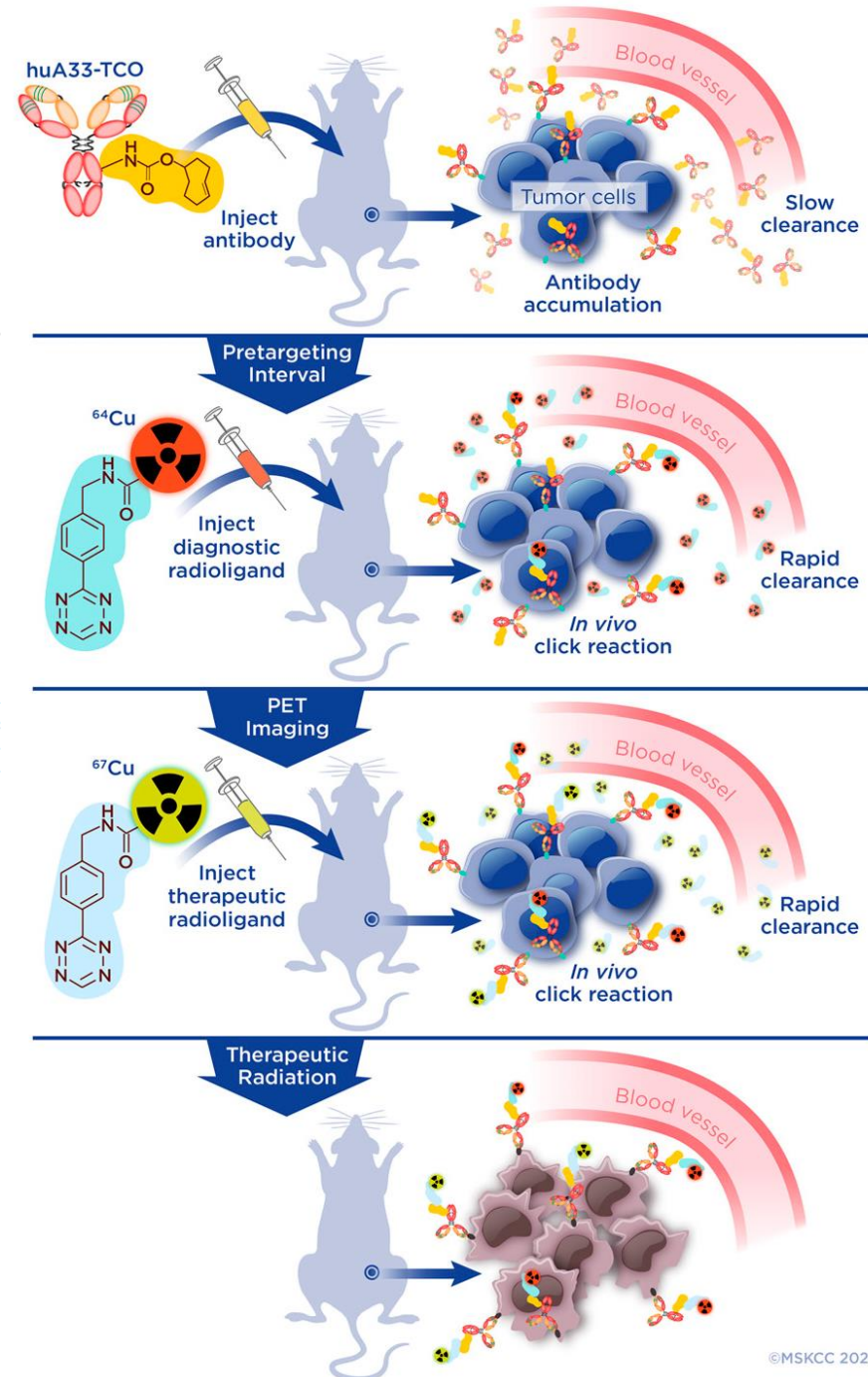
<sup>a</sup>Department of Chemistry, Hunter College, The City University of New York, New York, NY 10021; <sup>b</sup>Department of Radiology, Memorial Sloan Kettering Cancer Center, New York, NY 10065; <sup>c</sup>PhD Program in Chemistry, Graduate Center of the City University of New York, New York, NY 10016; <sup>d</sup>School of Chemistry and Bio21 Molecular Science Institute, University of Melbourne, Melbourne, VIC 3010, Australia; <sup>e</sup>Clarity Pharmaceuticals, Sydney, NSW 2042, Australia; <sup>f</sup>Idaho Accelerator Center, Idaho State University, Pocatello, ID 83201; <sup>g</sup>Department of Radiology, Weill Cornell Medical College, New York, NY 10021; and <sup>h</sup>Program in Molecular Pharmacology, Memorial Sloan Kettering Cancer Center, New York, NY 10065

Edited by Jacqueline K. Barton, California Institute of Technology, Pasadena, CA, and approved September 24, 2020 (received for review May 18, 2020)

Over the past decade, theranostic imaging has emerged as a powerful clinical tool in oncology for identifying patients likely to respond to targeted therapies and for monitoring the response of patients to treatment. Herein, we report a theranostic approach to pretargeted radioimmunotherapy (PRIT) based on a pair of

Lu-DOTA-TATE (LUTATHERA) (17, 18). Similarly, [<sup>18</sup>F]F- and [<sup>68</sup>Ga]Ga-labeled probes that target prostate-specific membrane antigen (PSMA) have been used as companion imaging agents in patients undergoing treatment with the PSMA-targeted radiotherapeutics [<sup>177</sup>Lu]Lu-PSMA-617 and [<sup>225</sup>Ac]

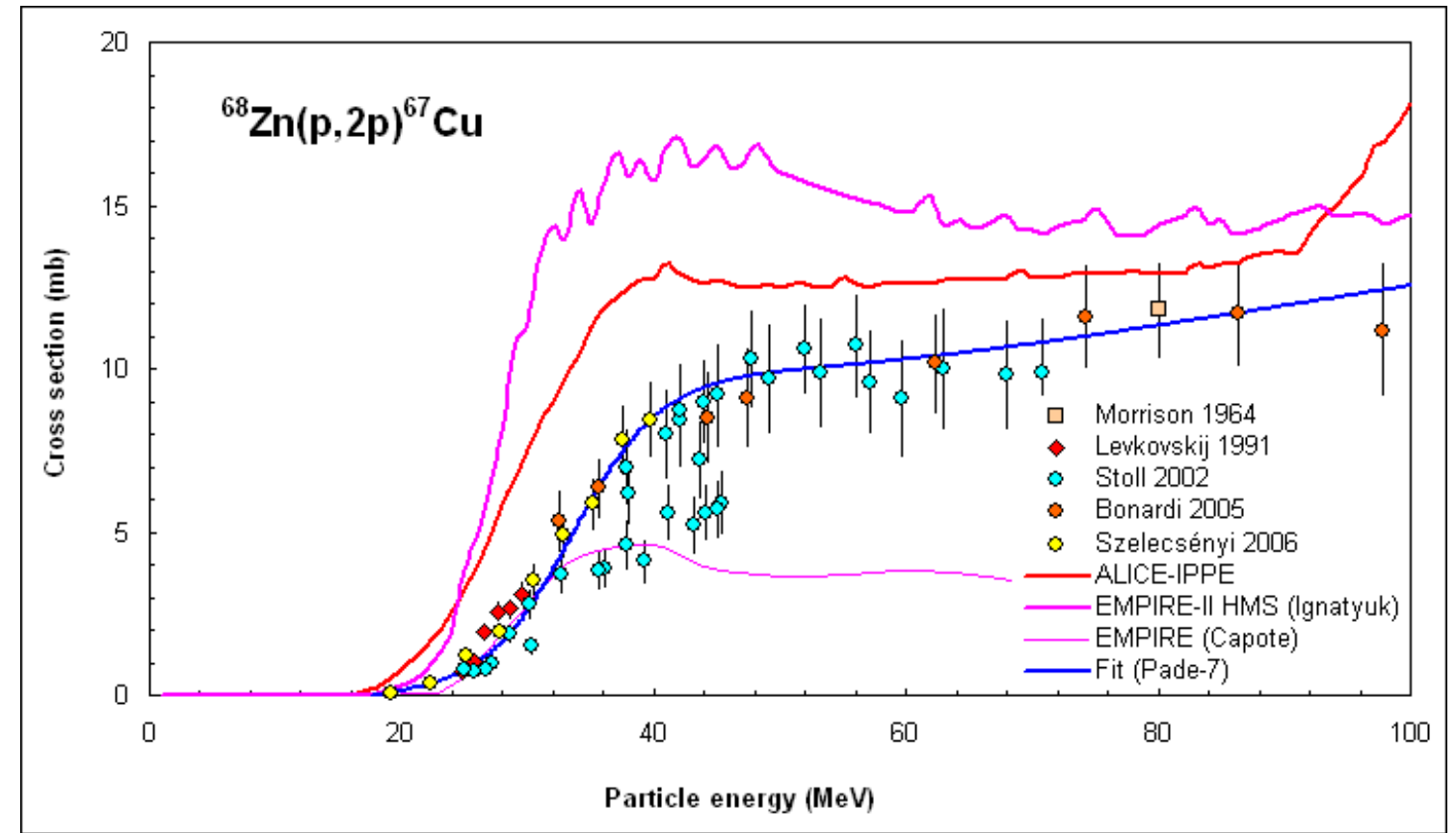
PNAS November 10, 2020 117 (45) 28316-28327



# Introduction

## $^{67}\text{Cu}$ production

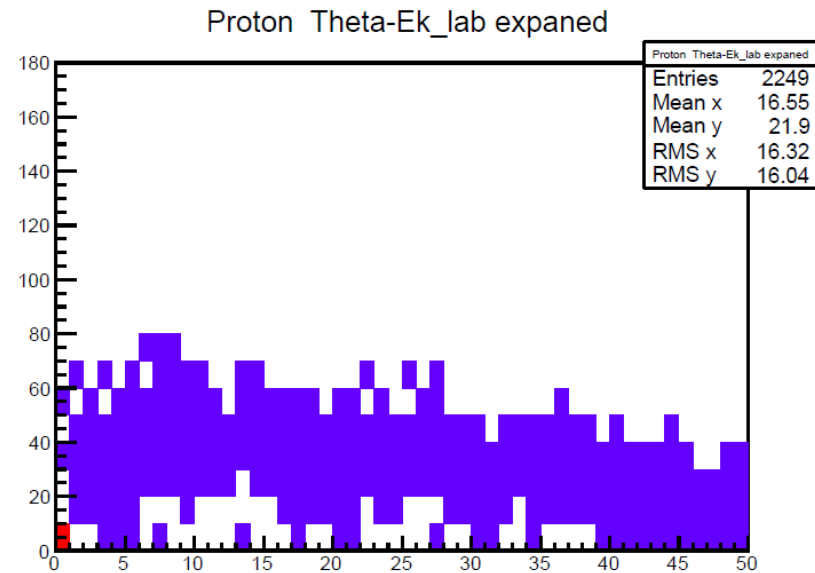
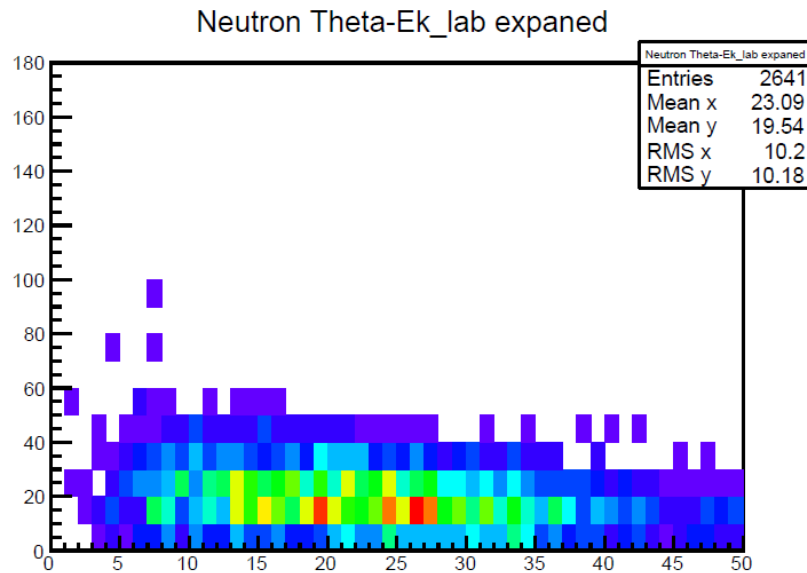
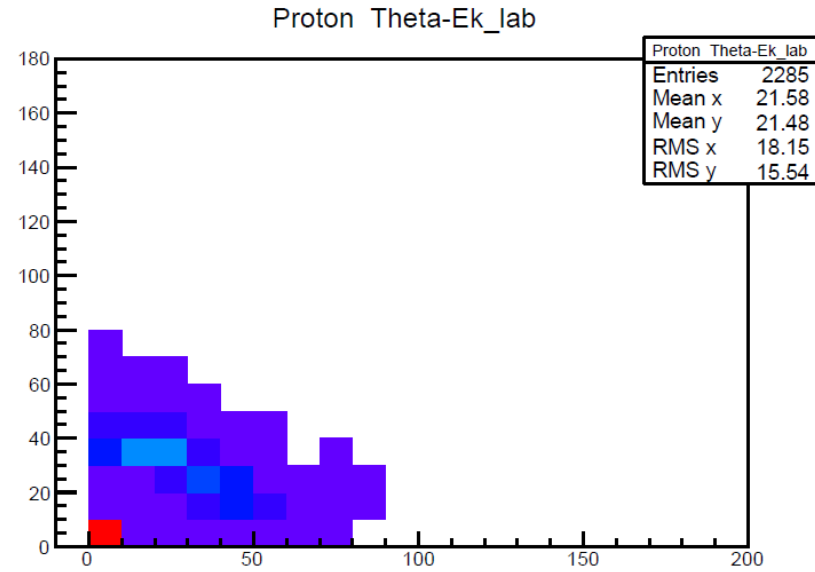
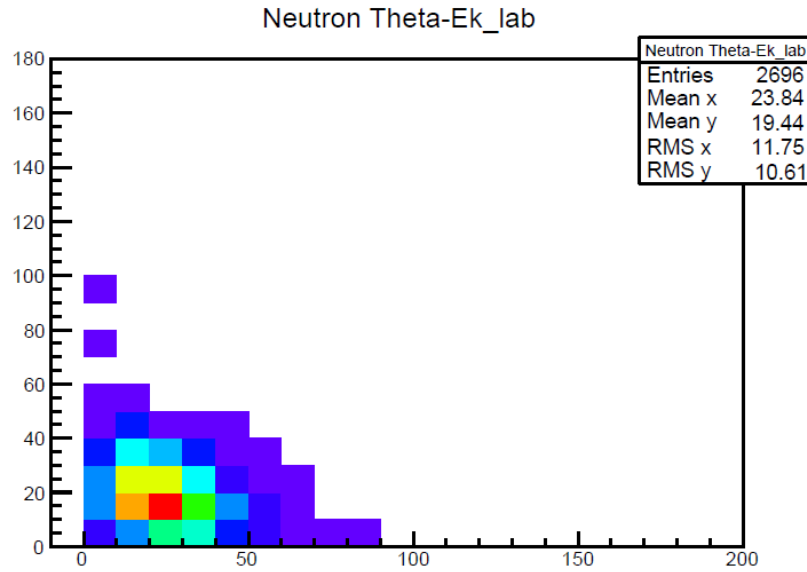
- $^{67}\text{Zn}(n,p)^{67}\text{Cu}$
- $^{68}\text{Zn}(p,2p)^{67}\text{Cu}$  →
- $^{70}\text{Zn}(p,\alpha)^{67}\text{Cu}$
- $^{71}\text{Ga}(p,x)^{67}\text{Cu}$
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- $^{70}\text{Zn}(d,x)^{67}\text{Cu}$
- $^{68}\text{Zn}(d,x)^{67}\text{Cu}$
- $^{67}\text{Zn}(d,2p)^{67}\text{Cu}$
- $^{64}\text{Ni}(\alpha,p)^{67}\text{Cu}$
- $^{68}\text{Zn}(\gamma,p)^{67}\text{Cu}$



<https://www-nds.iaea.org/medical/zn867cu0.html>

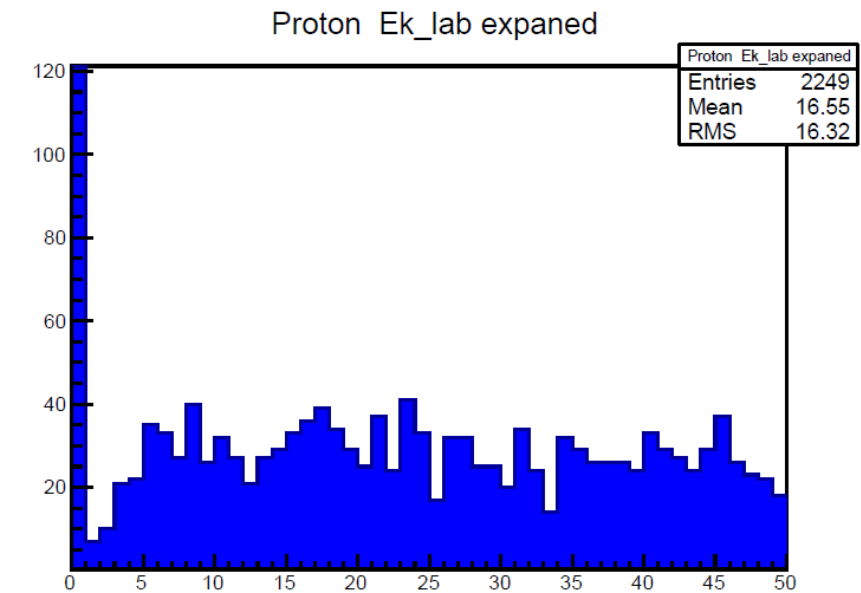
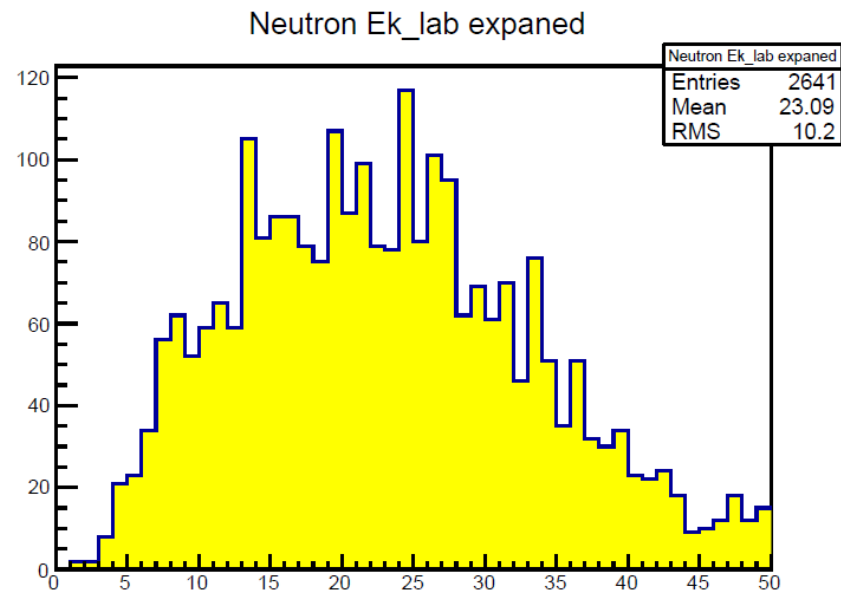
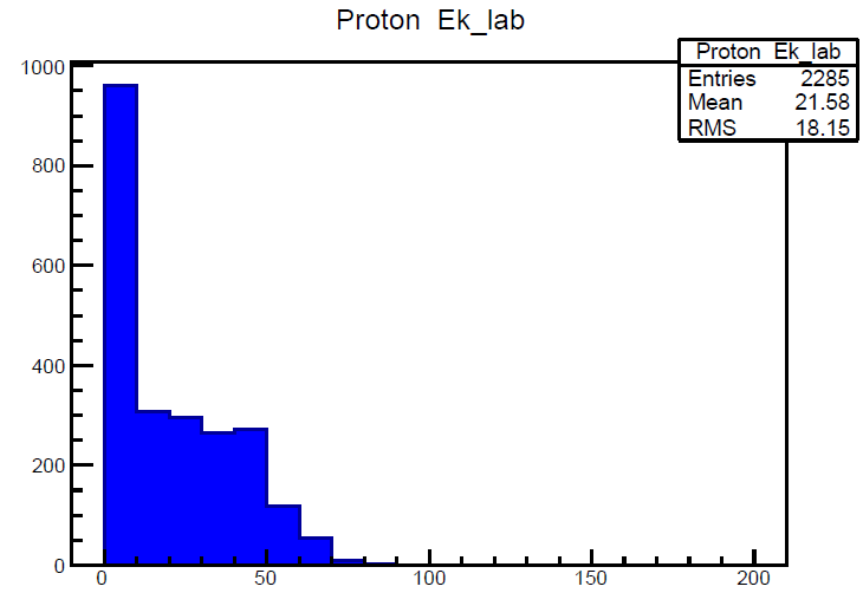
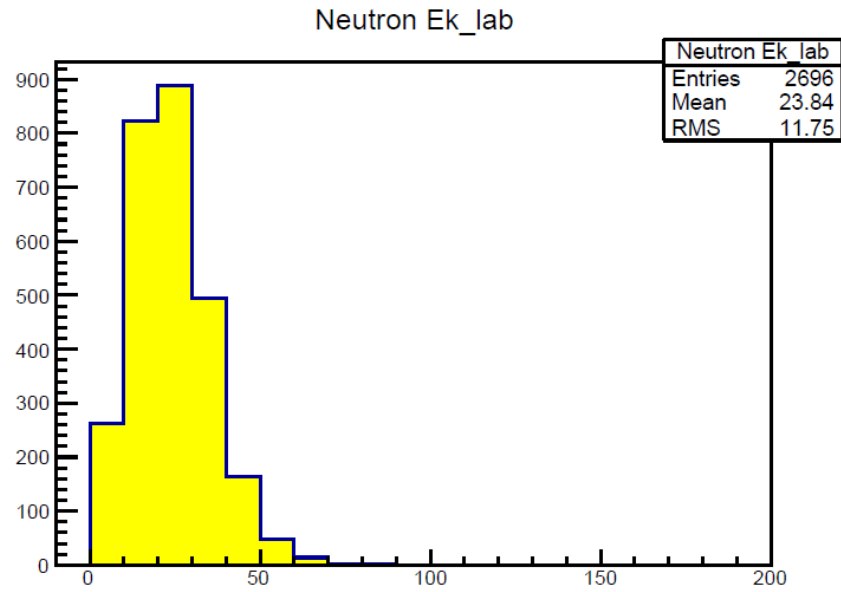
# Neutron and proton production from $^{70}\text{Zn} + p$ reaction COMD

comd\_20zn070pp\_np\_lab\_c3



# Neutron and proton production from $^{70}\text{Zn} + p$ reaction COMD

comd\_20zn070pp\_np\_lab\_c1





# Data and Analysis

**Table 1**  
 Copper radionuclides produced via neutron irradiation of  $^{nat}\text{ZnO}$  target.

Isotope of $^{nat}\text{Zn}$ with abundance	Reaction	Half-life of products	Decay mode	Cross section
$^{64}\text{Zn}$ (49.17%)	$^{64}\text{Zn}(n,p)^{64}\text{Cu}$	12.7 h	$\epsilon^+$ , $\beta^+$ , $\beta^-$	$31 \pm 2.3$ mb
$^{66}\text{Zn}$ (27.73%)	$^{66}\text{Zn}(n,p)^{66}\text{Cu}$	5.12 m	$\beta^-$	$480 \pm 80$ $\mu\text{b}$
$^{67}\text{Zn}$ (4.04%)	$^{67}\text{Zn}(n,p)^{67}\text{Cu}$	2.576 d	$\beta^-$	0.9 mb
$^{68}\text{Zn}$ (18.45%)	$^{68}\text{Zn}(n,p)^{68m}\text{Cu} \xrightarrow{IT} ^{68}\text{Cu}$	$t_{1/2} (^{68m}\text{Cu}) = 30.9$ s $t_{1/2} (^{68}\text{Cu}) = 3.75$ m	IT, $\beta^-$	$15.6 \pm 2.5$ $\mu\text{b}$
$^{70}\text{Zn}$ (0.61%)	$^{70}\text{Zn}(n,p)^{70m}\text{Cu} \xrightarrow{IT} ^{70}\text{Cu}$	$t_{1/2} (^{70m}\text{Cu}) = 44.5$ s $t_{1/2} (^{70}\text{Cu}) = 6.6$ s	$\beta^-$	3 $\mu\text{b}$
	$^{70}\text{Zn}(n,\alpha)^{67}\text{Ni} \xrightarrow{\beta^-} ^{67}\text{Cu}$	21 s	$\beta^-$	12 $\mu\text{b}$